# Basic Mechanical Engineering NCQS Part 2

#### **Basic Mechanical Engineering MCQ PDF Part 2**

#### 1) Which of the following statements is/are true for alloy steels?

- **a.** They contain carbon more than 1.7%
- **b.** They are ductile
- c. They have low resilience and toughness
- d. All of the above

#### **ANSWER:** They are ductile

#### 2) Which of the following is a ferrous alloy?

- a. Brass
- **b.** Aluminum alloys
- c. Cast steel
- d. All of the above

#### **ANSWER:** Cast steel

#### 3) Copper when alloyed with zinc is known as

- a. Brass
- **b.** Bronze
- c. Babbits
- d. All of the above

#### **ANSWER: Brass**

#### 4) The plastic materials which do not undergo chemical change when heated are \_\_\_\_

- **a.** Thermoplasts
- **b.** Thermosets
- c. Both a. and b.
- d. None of the above

#### **ANSWER:** Thermoplasts

#### 5) Which of the following is a characteristic of Polytetra-flouro-ethylene?

- **a.** High coefficient of friction
- **b.** Tough at high temperature
- c. Resistance to chemical attack
- d. All of the above

#### **ANSWER: Resistance to chemical attack**

#### 6) Which of the following statements is/are true for mechanisms?

- a. A slider crank mechanism is formed, if one link in slider crank chain is fixed
- b. Three kinematic links joined together forms a mechanism
- c. Kinematic chain is a part of kinematic pair
- d. All of the above

#### ANSWER: A slider crank mechanism is formed, if one link in slider crank chain is fixed

- 7) Which body transmits force with negligible deformation?
- a. Elastic body
- **b.** Resistant body

#### **c.** Deforming body

d. All of the above

#### **ANSWER: Resistant body**

#### 8) What is the primary function of mechanism?

- a. Power transmission
- **b.** Power absorption
- c. Force transmission
- d. Motion transmission

#### **ANSWER:** Motion transmission

#### 9) Which of the following is an inversion of four bar chain?

- a. Coupled wheels of locomotive
- **b.** Whitworth quick return mechanism
- c. Reciprocating air compressor
- d. Hand pump

#### **ANSWER:** Coupled wheels of locomotiv

#### 10) What are the number of sliding and turning pairs in a slider crank mechanism?

- a. 1 sliding pair and 3 turning pairs
- b. 2 sliding pairs and 2 turning pairs
- c. 3 sliding pairs and 1 turning pair
- d. None of the above

#### ANSWER: 1 sliding pair and 3 turning pairs

#### 11) What is meant by drag in casting process?

- a. Upper part of casting flask
- **b.** Molten metal
- **c.** Lower part of casting flask
- d. Upper and lower part of casting flask

#### **ANSWER:** Lower part of casting flask

#### 12) Casting replica used to make the cavity is called as

a. Mould

- **b.** Pattern
- c. Cope
- d. None of the above

#### **ANSWER:** Pattern

13) The process of joining similar or dissimilar materials by heating them below 450° C using non-ferrous filler material is called as \_\_\_\_\_

- a. Brazing
- **b.** Soldering
- **c.** Welding
- d. All of the above

#### **ANSWER: Soldering**

# 14) At forging temperature when a compressive force is applied on the material, it deforms

- a. elastically in the direction of least resistance
- **b.** elastically in the direction of maximum resistance
- c. plastically in the direction of least resistance
- d. plastically in the direction of maximum resistance

#### **ANSWER:** plastically in the direction of least resistance

#### 15) What is the average temperature required for hot forging of aluminium alloys?

- **a.** 1100 °C to 1200 °C
- **b.** 350 °C to 525 °C
- c. 2000 °C to 2500 °C
- d. None of the above

#### ANSWER: 350 °C to 525 °C

#### 16) Which process squeezes metals into peaks and troughs with plastic deformation?

- a. Grooving
- **b.** Knurling
- c. Reaming
- d. None of the above

#### **ANSWER: Knurling**

#### 17) Which of the following operations is/are performed on a lathe machine?

- a. Spot-facing
- **b.** Parting

#### c. Reaming

d. All of the above

#### **ANSWER:** Parting

#### 18) The process of chamfering the entrance of a drilled hole is known as\_\_\_\_\_

- **a.** counter-boring
- **b.** counter-sinking
- **c.** counter-fillet
- d. trepanning

#### **ANSWER:** counter-sinking

#### 19) On drilling machine, which process is known as reaming?

- a. Enlargement of existing hole
- **b.** Hole made by removal of metal along the hole circumference
- c. Smoothly finishing and accurately sizing a drilled hole

#### d. All of the above

#### ANSWER: Smoothly finishing and accurately sizing a drilled hole

#### 20) Which of the following statements is/are false for machine tools?

1. Pillar drilling machine drills holes up to 75 mm

2. Regulating wheel is a component of surface grinding machine

3. Sensitive drilling machine is also known as bench drilling machine

**4.** The chuck of an internal grinding machine placed in tailstock is driven by an electric motor

a. Only 1

**b.** 2 and 4

**c.** 1 and 3

d. All of the above

#### ANSWER: 2 and 4

21) The radiation pyrometers work on the principle of \_\_\_\_\_

- a. Newton's law
- b. Stefan Boltzmann's law
- **c.** Zeroth law
- d. None of the above

#### **ANSWER: Stefan Boltzmann's law**

#### 22) Which of the following relations depict relation between Celsius and Fahrenheit scale?

- **a.**  $(^{\circ}C / 5) = (^{\circ}F 32) / 9$
- **b.**  $(^{\circ}C / 9) = (^{\circ}F 32) / 5$
- **c.**  $(^{\circ}C / 32) = (^{\circ}F 9) / 5$

**d.** None of the above

ANSWER:  $(^{\circ}C / 5) = (^{\circ}F - 32) / 9$ 

23) According to Joule's law, the internal energy of a perfect gas is the function of absolute \_\_\_\_\_

a. density

**b.** pressure

c. temperature

**d.** volume

# 24) According to Kelvin-Planck statement, it is impossible to construct a device operating on a cycle which transfers heat from \_\_\_\_

- a. low pressure heat reservoir to high pressure reservoir
- b. low temperature heat reservoir to high temperature reservoir
- c. high pressure heat reservoir to low pressure reservoir
- d. high temperature heat reservoir to low temperature reservoir

#### ANSWER: low temperature heat reservoir to high temperature reservoir

#### 25) Which of the following relations is true, for coefficient of performance (C.O.P)?

- **a.**  $(C.O.P)_{heat pump} (C.O.P)_{refrigerator} = 1$
- **b.**  $(C.O.P)_{heat pump} (C.O.P)_{refrigerator} > 1$
- **c.**  $(C.O.P)_{heat pump} (C.O.P)_{refrigerator} < 1$
- **d.**  $(C.O.P)_{heat pump} (C.O.P)_{refrigerator} = 0$

ANSWER: (C.O.P)<sub>heat pump</sub> – (C.O.P)<sub>refrigerator</sub> = 1

#### 26) Thermal efficiency of S.I. engines is low, due to \_\_\_\_

- a. low compression ratio
- b. high compression ratioc medium compression ratio
- **d**. none

#### **ANSWER:** low compression ratio

#### 27) Pump transfers input mechanical energy of an engine, into \_\_\_\_\_

- a. pressure energy of a fluid
- **b.** kinetic energy of a fluid
- **c.** both a. and b.
- **d.** none of the above

#### ANSWER: both a. and b.

# 28) Which of the following protects penstock due to sudden variation of flow or velocity of water?

- **a.** Anchors
- **b.** Forebays
- c. Trash rack
- **d.** Surge tank

#### **ANSWER: Surge tank**

#### 29) One ton of refrigeration is equal to \_\_\_\_\_

- a. 120 B Th U/hr
- **b.** 200 B Th U/hr
- **c.** 1200 B Th U/hr
- d. 12000 B Th U/hr

#### ANSWER: 12000 B Th U/hr

#### **30)** What is the function of a moderator?

- **a.** Increases the speed of neutrons
- **b.** Increases the speed of electrons
- **c.** Reduces the speed of neutrons
- d. Reduces the speed of electrons

#### **ANSWER:** Reduces the speed of neutrons